



Aesthetic-Press™:

CE 0535

Classic

Bleach

High Chroma Bleach

A, B, C, D

Firing chart

Press-Program						
B	↑^	T	N*	H	V1	V2
700	60	930°C	2	20	700	930
Opaquers						
B	↑^	T	S*	H	V1	V2
450	55	950°C	6	1	550	950
Correction-Powder/ build up LF						
B	↑^	T	S	H	V1	V2
450	55	780°C	6	1	550	780
Correction-Powder/ build up HF						
B	↑^	T	S	H	V1	V2
450	55	905°C	6	1	550	905
Glaze Bake without glaze paste/ no vac./for crown&bridge						
B	↑^	T	S	H	V1	V2
450	55	880°C	6	1	0	0
Glaze bake with glaze paste for veneers and porcelain inlays						
B	↑^	T	S	H	V1	V2
450	55	760°C	6	1	550	760

The firing temperatures can vary from oven to oven. Please evaluate visible result!

** N= Press holding time Ivoclar EP500*

S= preheat time*

Temperature Chart

CELCIUS:	55	60	450	550	700	780
FAHRENHEIT:	131	140	842	1022	1292	1436
CELCIUS:	880	905	930			
FAHRENHEIT:	1616	1661	1706			

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